

13416 Watertown Plank Rd, Suite 200
Elm Grove, Wisconsin 53122
262-923-8120
855-744-TRIP (8747)
Groups@CountryTravelDiscoveries.com



We're back with another Cranberry Delight!

Good Morning!

A Fun fact about Wisconsin is that the state produces more cranberries than any other, an astounding 60% of the nation's harvest. To that point, the family at Bartling's Manitowish Cranberries produces some of the finest cranberries in the country...and hosts our groups on CTD's very popular Wisconsin Northwoods Tour.

We know you'll love partnering with Country Travel DISCOVERIES as your group enjoys the type of stops—such as the Bartling family—that separate us from regular tour companies.

What makes us different? Take a look at the enclosed sampling of exclusive stops your customers will experience on our DISCOVERY tours. CTD's experienced staff is dedicated to uncovering the hard-to-find local sites and experts for exclusive access to our customers...and yours.

We lead travelers like yours into Alaska's Inside Passage, through New England during fall foliage, amongst the Canadian Rockies and onto spectacular rail routes. Plus, we can satisfy your group members' bucket list as we go places many tour operators don't—ask about our highly successful discovery tours to such places as Iowa, Missouri, Wisconsin, Kentucky and Utah, among others.

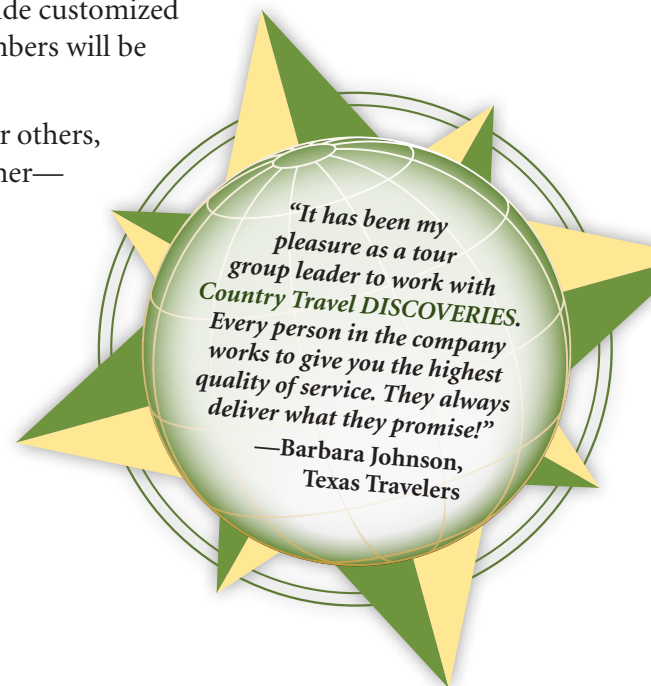
By partnering with us, you'll make your group's vacation cost-effective and easy. We offer special discounts for groups of different sizes. We'll even provide customized promotional materials and travel shows upon request. Your group members will be pleased with their trip—they'll want to travel year after year!

We're looking forward to hosting several of you on tours in 2019. For others, we'd love to partner with you in 2020. To learn how we can work together—with small or large groups—please contact me at **262-923-8121** or **Groups@CountryTravelDiscoveries.com**.

Warm Regards,


Steve Uelner, President

P.S. Take a look at the enclosed piece for a listing of the exciting, brand-new 2020 tours that we are currently putting together!



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Outstanding Group Travel Service

Partner with Country Travel DISCOVERIES to make your group's next tour the best ever! Choose from unique and exciting destinations across the United States and the world. Enjoy outstanding service from start to finish, including planning and promotional services, group pricing, customized itineraries and knowledgeable, friendly DISCOVERIES Directors.

We'd love to have you join us. We work with many group leaders who come back year after year—and their group sizes continue to grow.

Choose Us for Your Group's Vacation Needs

Delightfully Different Tour Itineraries

- Exclusive excursions and experiences, including home-cooked meals and local favorites
- Experienced staff creates each itinerary from scratch—and travel the route beforehand

Flexible Options

- Special pricing for groups as small as five travelers
- Private groups for 15 or more travelers
- Smaller groups can join scheduled departures

Your group may also qualify for

- FREE assistance with promoting your group tour
- Tour preview meetings with Country Travel DISCOVERIES staff
- Transportation assistance to and from our tour's starting point
- Flexible payment options
- Personalized travel correspondence
- One FREE trip with groups of 10 or more travelers
- Country Travel DISCOVERIES Director support on tour
- Travel Protection available in case your travelers need to cancel or leave a trip
- Other needs as they arise—please ask. We're open to ideas!

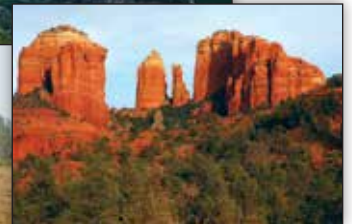
Let us put together a proposal designed just for you.

Call Steve Uelner at **262-923-8121**, or email
Groups@CountryTravelDiscoveries.com.

"Our group has traveled with Steve and his staff for the past five years and have enjoyed excellent service from the office staff, along with wonderful tours. We have had superior tour guides who have taken care of every need. We find Country Travel DISCOVERIES small enough to give personal service and large enough to take us where we want to go."

—Tonya Meyer, Director of Bluffton Senior Center

**Come join us for a
one-of-a-kind
EXPERIENCE!**



Here's a sampling of the kinds of personalized stops your travelers will love

1 WISCONSIN'S NORTHWOODS: Deep in northern Wisconsin is the very unique and nostalgic Northwoods Petroleum Museum. The exquisitely-kept vintage petroleum equipment and memorabilia is an homage to simpler times.

2 NEW ENGLAND RAILS & RESORTS: Off the Maine coast, Captain Bob takes our groups out on the open Atlantic in search of the perfect lobster catch. The trek takes place on a 1963 oak-planked lobster-style boat. A local biologist also rides along to provide insight into lobster behavior.

3 TREASURES OF THE MOUNTAIN WEST: A savory home-cooked dutch oven meal and cowboy humor from the Bar T 5 Band awaits following a horse drawn covered wagon ride into Cache Canyon Creek.

4 EASTERN NORTH DAKOTA LEGENDS: Walk through a most unique garden—the International Peace Gardens perched on the US-Canadian border. This amazing spot features two pristine freshwater lakes, scenic trails, wildflowers, waterfalls, and a variety of wildlife.



5 COLORADO'S VINTAGE RAILWAYS: Meet Leon Joseph Littlebird, a songwriter and storyteller who will enthrall you with stories and songs about the wild west and mining towns of Colorado. Leon's great grandfather was an original settler in Black Hawk, Colorado and his great-uncle was a classical composer in nearby Georgetown.



6 DC'S MONUMENTS, MEMORIALS & HIDDEN GEMS: Relive the days of our country's founding from George Washington's Mt. Vernon home to paying respects at Arlington National Cemetery. We'll even venture into the area's most interesting neighborhoods, including Georgetown, Cathedral Heights and more!



7 IRELAND, A CELTIC JAUNT: At Blarney Woollen Mills, we visit the local mill with a history dating back to 1750. Located near the famous Blarney Castle, the presence of the Woollen Mills shielded Blarney from the worse effects of the famine due to its employment of local workers.





Here's a preview of our new 2020 DISCOVERY Tours

🌿 **SCANDINAVIA** Enjoy the spectacular beauty of three unique Nordic countries united by Scandinavian warmth and hospitality. Soak in Sweden's splendor in gentle rolling meadows, thick dense forests and glistening lakes. Be captivated by Norway's dramatic fjords and sparking blue waters. Add Denmark's tranquil beauty of pastoral farmland and colorful hills to make this trip a triple delight!

🌿 **OBERAMMERGAU'S PASSION PLAY & THE TYROL**

Considered one of the most important religious and cultural events in Germany, experience the Passion Play along with Austria's spectacular mountain villages and scenery.

Space is filling fast



🌿 **WEST VIRGINIA'S MOUNTAIN RAILWAYS** A CTD favorite... returning by popular demand for 2020! The best way to take in all of the 'hills and hollers' of West Virginia is by riding the rails. Head back in time when steam was king as we embark on the Cass and Western Maryland Scenic Railroads. Also, take in the waterfalls and quaint Appalachian communities along the scenic New River Gorge.



🌿 **SOUTH DAKOTA'S BLACK HILLS & BADLANDS** After four years of tours in North Dakota, we're heading 'south of the border' to explore South Dakota's Black Hills and Badlands. Tour stops include 'must see' attractions like Mount Rushmore, Crazy Horse, and Devils Tower. We'll also throw in many off-the-beaten path stops that you have come to know and love from Country Travel Discoveries' expert travel planners, such as experiencing Native Culture at the Pine Ridge Indian Reservation.

🌿 **WHIMSICAL WESTERN WASHINGTON** From the beaches of the rocky and rugged Pacific Coast, to the bustling cities of Seattle and Tacoma, up to the heights of snow-capped Mount Rainier, this tour will offer an incredible variety of scenery that you simply won't want to miss. Highlights include extended time in the European-inspired town of Leavenworth, and visits to memorable farms and ranches in the Yakima-Wenatchee Region.



🌿 **MANITOBA: THE PRAIRIE PROVINCE** It's been one of the most requested destinations on surveys in recent years and we look forward to bringing it to you! You simply won't believe everything that Manitoba has to offer. Spend a few days in the stunning capital city of Winnipeg situated on the Red River of the North before exploring scenic Riding Mountain National Park. There will also be plenty of stops along the way at authentic Canadian farms.

SWEET SOUTHERN HOSPITALITY: GEORGIA AND ALABAMA Take in the scenic rolling hills of Georgia and Alabama while being immersed in unique southern culture and hospitality. From following the Civil Rights Trail to visiting the hometown of our 39th President, Jimmy Carter, these Southern stops are sure to please! We'll also experience the birthplace of rhythm and blues and delight in tasty home-cooked meals full of soul and comfort.

BEST OF NEW YORK Our Empire State adventure has it all - from the beautiful Adirondack mountain peaks and gorgeous river valleys - to the excitement of New York City and charming small towns. Savor delicious food and first-class service at the Culinary Institute of America, visit famous sites such as Rockefeller Center, Times Square, Central Park and the Statue of Liberty. Plus, take a cruise on beautiful Raquette Lake.

PALM SPRINGS WINTER OASIS Relax and enjoy one of the few places in the country that offer a blend of scenic beauty, amazing year-round weather, historic interest, stylish accommodations, and stimulating short-excursions. You will experience Joshua Tree National Park, Coachella, and Temecula Valley. Enjoy excellent accommodations where you will unpack once for the entire trip. You won't want to miss this perfectly balanced getaway to Palm Springs with 300 days of sunshine a year!

LAKE MICHIGAN SHORES AND HOLLAND TULIP FESTIVAL Tulips, tulips and more tulips! Take in the brilliant blues, gorgeous greens, and resilient reds at the 2020 Tulip Festival in Holland, Michigan. In addition to the gorgeous tulips, you will be able to attend a Dutch-themed parade, tour a wooden shoe factory, and try authentic Dutch foods. You won't want to miss taking in a gorgeous sunset on Ottawa Beach off of Lake Michigan and view "Big Red", Michigan's most photographed lighthouse.

KANSAS Kansas is a slice of classic America with its rugged cowboy culture and sweeping prairies. "Home, home on the range" are words from the state's official song and describe this week-long journey across the Sunflower State. Come along with us through the tall-grass prairies and experience Kansas like you've never seen it before.

HOLIDAY MAGIC IN NEW YORK CITY The Big Apple at Christmas time...it's something everyone should experience at least once! Holiday cheer abounds as store-front windows are decorated from top to bottom. Bring home that perfect gift from one of the city's famous old-fashioned Christmas markets. You won't want to miss the Rockettes Christmas Spectacular in person at the Radio City Music Hall either!

PRESIDENT'S CHARTER: OLD WORLD CHRISTMAS MARKETS OF EUROPE Enter a real winter fairytale and visit the best Christmas Markets along Europe's famous Danube. We'll explore romantically illuminated towns, take in the aromas of roasted almonds and freshly baked gingerbread, warm up with a delicious glass of mulled wine and so much more. Immerse yourself in the wonderful Holiday traditions many of our European ancestors celebrated.

