

13500 Watertown Plank Rd, Suite 107
Elm Grove, WI 53122
262-923-8120
855-744-8747 (toll-free)
groups@CountryTravelDiscoveries.com



Country Travel
DISCOVERIES
TRAVEL EXPERIENCES: PERSONALIZED, DIFFERENT, REAL

Join us with your group for a REFRESHINGLY DIFFERENT kind of vacation!

Dear Travel Friend!

We are proud to introduce you to our distinctive lineup of tours showcasing off-the-beaten-path travel experiences you won't find anywhere else. If you haven't done so in the past, we know you'll love working with Country Travel DISCOVERIES as your group enjoys the type of stops that separate us from the competition.

What makes us different? Take a look at the enclosed sampling of exclusive stops your customers will experience on a discovery tour with us...a visit to a West Virginia coal mine. A farm-fresh breakfast in an Amish home in Iowa. A stroll through a lab for cutting-edge robotics. Our experienced staff is dedicated to uncovering the hard-to-find local sites and experts for exclusive access by our customers...and yours. Here's what a group leader recently told us:

"It has been my pleasure as a tour group leader to work with Country Travel DISCOVERIES. Every person in the company works to make sure that they give you the highest quality of service. They always deliver what they promise!"

—Barbara Johnson, Texas Travelers

We lead travelers like yours into Alaska's Inside Passage, through New England during fall foliage, amongst the Canadian Rockies and onto spectacular rail routes. Plus, we can satisfy your group members' bucket lists as we go places many tour operators don't—ask about our highly successful discovery tours to such places as Iowa, North Dakota, Nebraska and Delaware.

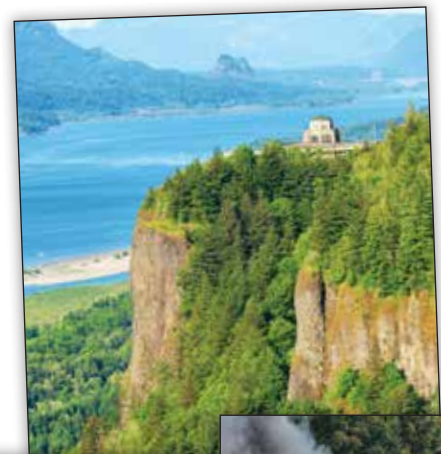
By partnering with us, you'll make your group's vacation cost-effective and easy. We offer special discounts for groups of different sizes. We'll even provide customized promotional materials and travel shows upon request. Your group members will be pleased with their trip—they'll want to travel year after year!

To learn how we can work together, please contact me at **262-923-8121** or **groups@CountryTravelDiscoveries.com**. We look forward to working with you!

Best regards,

Steve Uelner, President

Come join us for a
one-of-a-kind
EXPERIENCE!





Outstanding Group Travel Service

Partner with Country Travel DISCOVERIES to make your group's next tour the best ever! Choose from unique and exciting destinations across the United States and the world. Enjoy outstanding service from start to finish, including planning and promotional services, group pricing, customized itineraries and knowledgeable, friendly DISCOVERIES Directors.

We'd love to have you join us. We work with many group leaders who come back year after year—and their group sizes continue to grow.

Choose Us for Your Group's Vacation Needs

Delightfully Different Tour Itineraries

- Exclusive excursions and experiences, including home-cooked meals and local favorites
- Experienced staff creates each itinerary from scratch—and travel the route beforehand

Flexible Options

- Special pricing for groups as small as five travelers
- Private groups for 15 or more travelers
- Smaller groups can join scheduled departures

Your group may also qualify for

- FREE assistance with promoting your group tour
- Tour preview meetings with Country Travel DISCOVERIES staff
- Transportation assistance to and from our tour's starting point
- Flexible payment options
- Personalized travel correspondence
- One FREE trip with groups of 10 or more travelers
- Country Travel DISCOVERIES Director support on tour
- All Season Travel Protection available in case your travelers need to cancel or leave a trip
- Other needs as they arise—please ask. We're open to ideas!

Let us put together a proposal designed just for your group.

Call Steve Uelner at **262-923-8121**, or email Steve at **Steve.Uelner@CountryTravelDiscoveries.com**.

"Our group has traveled with Steve and his staff for the past five years and have enjoyed excellent service from the office staff, along with wonderful tours. We have had superior tour guides who have taken care of every need. We find Country Travel DISCOVERIES small enough to give personal service and large enough to take us where we want to go."

—Tonya Meyer, Director of Bluffton Senior Center

Come join us for a
one-of-a-kind
EXPERIENCE!



Popular Travel Discoveries

West Virginia's Mountain Railroads



Steam through West Virginia's scenic landscapes.

All aboard! Relive the heyday of the Iron Horse aboard several vintage steam and diesel trains. Ride an old-fashioned logging train, wind through remote wilderness and canyons on the New Tygart Flyer, take a narrated excursion on the Potomac Eagle past historic farms and lush mountain greenery, and unwind on a steam-powered train in scenic Western Maryland. Get your fill of foot-stompin' mountain music at the American Mountain Theater and explore underground passages at Beckley Exhibition Coal Mine on an authentic "man car".

7 Days • 6 Nights • 15 Meals • Departure City: Charleston, WV

Oregon's Natural Wonders



Spend 3 nights at luxurious Sunriver Resort, at the base of the Cascades.

A northwestern adventure from Pacific coast to the Columbia River Gorge, the high desert to Crater Lake. Meet skilled growers of hazelnuts and fruit. View stunning mountain vistas, from Mt. Bachelor to famed Mt. Hood. Lunch at the spectacular Timberline Lodge, a national landmark built by the Civilian Conservation Corps and WPA, whale-watch with an ocean naturalist, cruise the Columbia River Gorge, and hear ocean waves crashing against the shore in historic Newport.

7 Days • 6 Nights • 12 Meals • Departure City: Portland, OR

Ireland: A Celtic Jaunt



Discover the colorful history and proud traditions of the Emerald Isle.

From traditional food, music and dancing to breathtaking scenery and bustling cities, this route through Ireland and Northern Ireland is nothing short of magical. Visit the dramatic Cliffs of Moher, Giant's Causeway, and bustling capitals of Dublin and Belfast. Relive the days of colorful chieftains at historic Blarney Castle, and meet folks proud to share their traditions, from baking and distilling to glass-cutting and woolcraft. It's an unforgettable introduction to the Emerald Isle—high and low, north and south, urban and pastoral, but always uniquely Irish.

11 Days • 10 Nights • 18 Meals • Departure City: Chicago, IL

Might Mississippi & Cajun Country



"Let the good times roll!"

"Southern Hospitality" is just what you'll find in this exploration of the Gulf region's diverse cultural, culinary and natural attractions. Savor delectable meals in the Big Easy, explore historical life in plantation towns along the Mississippi, meet bayou country locals who earn a living from land and sea, and laissez les bons temps rouler in a thrilling excursion into the heart of Cajun country!

8 Days • 7 Nights • 14 Meals • Departure City: New Orleans, LA

Specialized Group Discoveries

AGRICULTURAL: Alaska KARL

Explore Alaska's Farms, Husbandry, Sea Life and Environment



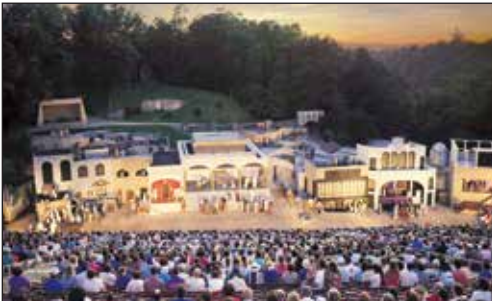
Discover Agricultural Secrets of the "Land of the Midnight Sun"

Initially crafted for the Kansas Agricultural and Rural Leadership (KARL) Graduate Program, this special tour balances the best scenic and cultural highlights of our highly popular Alaska & the Yukon tour with specialized, expert-led educational and experiential stops focused on Alaska's agriculture, energy and environment. Visits to local farming communities spotlight innovative farming techniques in the region, with its short-but-intense, 100-day growing window. See "Midnight Sun" giant produce at the state fair, visit the amazingly efficient Trans-Alaska Pipeline, tour a fish hatchery and marine life research facility, meet Athabascan natives and try a dogsled ride. Also, experience Denali's 6.2 million acres of pristine wilderness, cruise the glaciers of Kenai Fjords, and enjoy the train ride of a lifetime aboard the Alaska Rail McKinley Express.

10 Days • 9 Nights • 15 Meals • Departure City: Fairbanks, AK

FAITH: Spirit of the Ozarks & the Great Passion Play

Find Faith & Inspiration in Branson & Eureka Springs



Moving sites of faith in stunning mountain country!

Feel your spirit lifted by the majestic scenery, toe-tapping gospel and mountain music, and inspirational sites of faith in spectacular Ozark Country. Travel back roads through grand national forests and river-etched mountain ranges, and be filled with awe witnessing the world-renowned "Great Passion Play" of Eureka Springs! Enjoy wholesome shows by your favorite entertainers in the music mecca of Branson, visit stunning Thorncrown Chapel and healing Grotto springs, tour the faith-based College of the Ozarks, and relish real Ozark hickory cooking!

5 Days • 4 Nights • 9 Meals • Departure City: Springfield, MO

HISTORY: Creation & Preservation of the Union

Unique Discovery Illuminates Our Nation's Birth, Battles and Perseverance



See the stories of America's birth, struggles, and reconciliation brought to life!

From 18th Century Williamsburg to America's beginning in Jamestown, explore the Creation of our Union. Then, revisit America's Civil War in a new light, experiencing Berkeley Plantation, Malvern Hill, the White House of the Confederacy, Richmond, Manassas & Antietam Battlefields and, of course, Gettysburg. Two days visiting such sites as the Ford Theatre, Lincoln Memorial and others in our nation's capital brings this unique and moving trek to a climactic end.

7 Days • 6 Nights • 13 Meals • Departure City: Richmond, VA



Here's a sampling of the kinds of personalized stops your travelers will love on their trip with Country Travel DISCOVERIES

1 Our Wisconsin....and Yours, Too!: The rolling hills of Graham and Margaret Phillipson's Littledale Sheep Farm in Richland Center, WI are ideal for raising purebred sheep. You'll meet them, learn about breeding and shearing Scottish Blackface sheep, and see skilled Border Collie herding dogs imported from England.



2 Autumn in New England: At the coastal port of Gloucester, Mass., meet up with veteran lobsterman, Jimmy. He will show you his traps and live lobster, and enlighten you with entertaining stories. Also enjoy a luscious lobster bake!



3 North Dakota Legends: Meet robotics expert John Siegel, tour a Native American reservation, visit an oil crew camp, and enjoy a "pitchfork fondue" steak dinner.



4 Our Iowa...& Mississippi River: Relax for a full-day cruise along the Mississippi's scenic shores, towering bluffs, historic river towns and through lock & dams. Experience Amana Colony communal life, visit monks who craft world-renowned caskets, and see "Field of Dreams" brought to life.



Here's a sampling of what travelers will love on their next vacation with Country Travel DISCOVERIES

5 Colorado's Vintage Railways: Meet Leon Joseph Littlebird, a songwriter and storyteller who will enthrall you with stories and songs about the wild west and mining towns of Colorado. Leon's great grandfather was an original settler in Black Hawk, Colorado and his great-uncle was a classical composer in nearby Georgetown.



6 D.C. & DelMarVA: Observe a Chesapeake crab fisherman cleaning the day's catch, visit a Quaker Meeting House in continuous use since it was hand-built in 1682, and admire the beautiful wild ponies of Assateague Island immortalized in the book, *Misty of Chincoteague*.



7 Scotland, England & Wales: Visit a traditional Welsh woollen mill, tour the Beatles' Liverpool, discover the roots of golf at St Andrews, cruise the Thames and tour the Tower of London with a real Beefeater.

